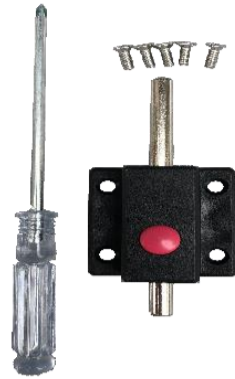




### STEP 1

- REMOVE THE SWIVEL AND PARTS FROM THE BOX
- ENSURE THE PARTS ARE NOT DAMAGED
- BEGIN THE ASSEMBLY OF THE SWIVEL BASE

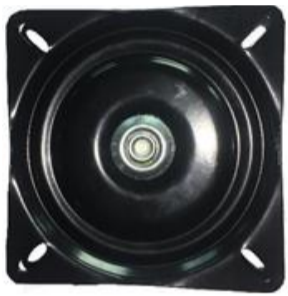


1 X SWIVEL LOCK  
5 X SMALL SCREW  
(1 SPARE)  
1 X SCREW DRIVER

- TAKE THE SWIVEL LOCK AND PLACE IT AS SHOWN ON THE SWIVEL CHASSIS
- INSTALL WITH RED SWITCH TO BOTTOM OF CHASSIS WITH THE SMALL SCREWS PROVIDED USING THE SCREW DRIVER



### STEP 2



SWIVEL BASE MECHANISM



- PLACE THE SWIVEL MECHANISM ONTO THE CHASSIS USING 4 x M6 SCREWS (NO2 SCREWS)
- PUT ALL 4 SCREWS ON LOOSELY, THEN TIGHTEN ALL 4 USING THE ALLEN KEY PROVIDED



### STEP 3



2 X WHEEL AXLES



WHEEL SPACERS (X4)

- PLACE AXEL THROUGH CHASSIS
- PLACE SPACER ON EACH END OF AXEL AS SHOWN



- PLACE LARGE WASHER ONTO AXEL AND THEN SPACER ONTO AXEL



### STEP 4



2 X ALLEN KEYS  
4 X BOLTS  
4 X SMALL WASHER  
4 X LARGE WASHER  
4 X SPRING WASHER

FOR WHEEL ASSEMBLY



WHEELS (X4)

- AFTER THE SPACER HAS BEEN ALLOCATED ONTO THE AXEL PLACE THE WHEEL ONTO THE AXEL FOLLOWED BY THE BOLT WITH THE SPRING WASHER AND SMALL WASHER
- **IMPORTANT!!! PLEASE PLACE THE SPRING WASHER INTO THE LARGE BOLT FIRST FOLLOWED BY THE SMALL WASHER, SCREW ONTO THE AXEL!**
- REPEAT FOR THE OPPOSITE SIDE OF THE AXEL AND USING BOTH LARGE ALLEN KEYS TIGHTEN THE BOLTS. ENSURE BOTH SIDES ARE TIGHT! REPEAT FOR ALL WHEELS!

### STEP 5



- PLACE THE CRADLE ONTO THE SWIVEL
- **IMPORTANT:** ENSURE THAT THE LOCKING SLOT SECTION IS PLACED OVER THE LOCKING MECHANISM. (AS PICTURED)
- RELEASE LOCK LEVER AND TURN SWIVEL SIDWAYS TO HELP WITH EASE OF ASSEMBLY OF THE SCREW AND NUT ONTO CRADLE



### STEP 6



- LOCK SLOT ONTO LOCK MECHANISM



6 X CRADLE SCREWS  
2 X NUTS

FOR CRADLE ASSEMBLY INTO SWIVEL



## STEP 7

- TURN SWIVEL SIDEWAYS THEN PLACE BOTH SCREWS INTO CRADLE AND SWIVEL, PLACE NUT UNDER ONTO THE SCREW AND FINGER TIGHTEN
- ONCE BOTH NUTS ARE SECURE USE THE ALLAN KEY AND THE SMALL SPANNER TO TIGHTEN! ONCE TIGHTENED TURN SWIVEL BACK TO THE LOCK SLOT AND LOCKING MECHANISM AS IN PICTURE 1



## STEP 8

- 2 X MALE LOCKING KNOBS
- 2 X FEMALE LOCKING KNOBS
- 2 X LARGE WASHER
- 2 X SMALL WASHERS
- 2 X SHOULDER BOLTS



TO SECURE POWAPASS MACHINE TO CRADLE



- TAKE A SMALL WASHER AND PLACE IT INTO THE SWIVEL BOLT, PUT THROUGH THE INSIDE OF THE MACHINE



- PUT BLACK KNOB ONTO THE SWIVEL BOLT. AS PICTURED
- REPEAT FOR BOTH SIDES OF MACHINE



## STEP 9

- **NOTE: TWO PEOPLE REQUIRED!!**
- ONCE SWIVEL BOLTS ARE ON, TAKE THE MACHINE AND PLACE ONTO SWIVEL CRADLE. **BEWARE DO NOT LET MACHINE GO!! CONTINUE TO HOLD MACHINE!**
- LETTING IT GO AT THIS POINT WILL CAUSE IT TO FALL BACKWARDS! USING ANOTHER PERSON GO TO NEXT STEP AND ALLOCATE THE LOCKING KNOBS IN NEXT STEP!



- PUT THE LOCK KNOB THROUGH THE LARGE WASHER AND THEN SCREW INTO TO PLACE AND TIGHTEN.
- REPEAT OTHER SIDE!



## STEP 10

- TAKE THE BLACK LOCKING SLEEVE AND PLACE OVER THE THREADED END OF THE HANDLE AS SHOWN, SCREW LOOSELY ONTO THE BLACK THREADED PART
- PULL THE SILVER THREADED END OF HANDLE OUT TO FULL EXTENSION AND THEN TIGHTEN THE LOCKING SLEEVE



## STEP 11

- PUT SWIVEL HANDLE BETWEEN THE TWO NUMBER 2 CHUTE PARTS AND ATTACH TO THE HOLES PROVIDED
- TIGHTEN



## STEP 12

- WHEEL AND CRADLE LOCKS
- SIMPLY PUSH THE SILVER END IN TO LOCK THE HEELS AND SWIVEL CRADLE.
- TO UNLOCK PRESS THE RED BUTTON!
- **NOTE: ENSURE LOCKS ARE DISENGAGED BEFORE MOVING WHEELS OR SWIVEL, FAILURE TO DO THIS MAY CAUSE DAMAGE TO THE LOCKS**



**\*PLEASE READ THE WARNINGS BEFORE USING THE POWAPASS MACHINE\***

**\*DISPOSE OF THE PLASTIC PACKAGING SAFELY\***

If you have any questions about the Powapass football training machine, please contact your local distributor or email

<mailto:sales@powapass.com>

Please share your images & videos online @powapass

**\*PLEASE DISPOSE OF ALL PLASTIC BAGS IMMEDIATELY, KEEP OUT OF REACH OF CHILDREN, PLASTIC BAG CAN BE A HAZARD\***